| MIG Welding Cobot<br>System / Features | Base Push<br>System<br>URW-2                 | Single-Phase MIG<br>Welding Cobot<br>URW-2B | Water-Cooled<br>Push System<br>URW-2W        | Push-Pull<br>System<br>URW-2PA               |
|--|--|---|--|--|
| Applications                           | General manufacturing.                       | Smaller manufacturing operations.           | Intermediate manufacturing.                  | Advanced manufacturing, including aluminum.  |
| Power Source                           | Fronius TPS 400i                             | Fronius TransSteel TSt<br>2700c             | Fronius TPS 500i                             | Fronius TPS 400i/500i                        |
| Torch Type                             | Air-cooled Push Torch                        | Air-cooled Push Torch                       | Water-cooled Push<br>Torch                   | Water-cooled Push-Pull<br>CMT-Ready Torch    |
| Weldable Metals                        | Carbon steel, stainless steel, and aluminum. | Carbon steel and stainless steel.           | Carbon steel, stainless steel, and aluminum. | Carbon steel, stainless steel, and aluminum. |
| Recommendation for<br>Aluminum Wire    | Wire sizes above .062" (1.6 mm)              |   | Wire sizes above .062" (1.6 mm)              | Max. aluminum wire size is 1/16" (1.6mm).    |
|  | Volding Dragogogo                            |   |  |  |

## **Supported MIG Welding Processes:**

| Synergic Standard     | Yes | Yes | Yes | Yes |
|-----------------------|-----|-----|-----|-----|
| Synergic Pulse        | Yes | No  | Yes | Yes |
| Synergic Syncro-Pulse | Yes | No  | Yes | Yes |
| PMC and PMC Mix       | Yes | No  | Yes | Yes |
| PMC Mix Drive         | No  | No  | No  | Yes |
| PMC Ripple Drive      | No  | No  | No  | Yes |
| CMT and CMT Mix       | No  | No  | No  | Yes |

## Additional Options Upon Request:

| LSC             | Yes | No | Yes | Yes |
|-----------------|-----|----|-----|-----|
| LSC Root        | Yes | No | Yes | Yes |
| CMT Cycle Steps | No  | No | No  | Yes |